

Date: Wednesday, 20/05/2009 9:53:05 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 47999	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251011
This Issue : 20/05/2009 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 42809	Material : N/A
Written By : _____	Due Date : 27/05/2009 Qty: 1 Um: Each
Checked & Approved By : _____	
Comment : _____	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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AS

Comment: PURCHASING

Issue P/O: 8826 to Eagle Copters

C209/05/20 ①

"Assembly of D212-725-1-011 with Dart IPP D212-725-1-011"

MAY 25 2009

Send a copy of this IPP

2.0	D2127251011	angle
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AS

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 ANGLE

MAY 25 2009

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES-ENGINEERING
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number
 1 D212-725-1-011

Description Batch
 Angle 45398.1.2

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:
 D212-725-1-011 REV. F

Material Certification / Proof of Traceability / Certificate of Conformity required

MAY 25 2009

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Drawing Name: 212 DETAIL PARTS

Job Number: 47999

Part Number: D2127251011

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AB

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

MAY 25 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AB

Comment: INSPECT WORK TO CURRENT STEP

MAY 25 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

MAY 25 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/05/27 AB

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



CY09/05/24

Eagle Copters Maintenance Ltd

WORK REPORT

Work Order Number: 45398

Manufacture Dart Parts - Eagle S

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item: 1 Dart Parts

Squawk: 1.1

Discrepancy:

Fabricate D212-725-1-005, Doubler for Dart Aerospace.

Resolution:

D212-725-1-005, Doubler fabricated IAW D212-775-1 Dwg. Pg. 3. Material used, 0.050 2024T3, Batch No. 0921.

1.1 Work Done By: Mike Webber

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 5/5/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.2

Discrepancy:

Fabricate D212-725-1-011 / -012 Angle for Dart Aerospace.

Resolution:

D212-725-1-011/-012, Angle fabricated IAW D212-725-1 Dwg. Pg. 5. Material used, 0.130 2024T3, Batch No. 3838.

1.2 Work Done By: Mike Webber

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 5/5/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.3

Discrepancy:

Fabricate D212-725-1-017A, Doubler for Dart Aerospace.

Resolution:

D212-725-1-017, Doubler fabricated IAW D212-725-1 Dwg Pg. 3. Material used 2024T3 0.050, Batch No .0921.

1.3 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 5/5/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.4

Discrepancy:

Fabricate D212-725-1-055, Angle for Dart Aerospace

Resolution:

D212-725-1-055, Angle fabricated IAW D212-725-1 Dwg Pg. 24. Material 0.064 2024T3511, Batch No. 01526

1.4 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 5/5/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****